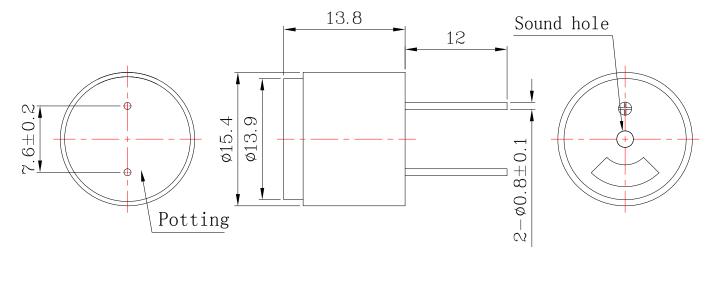
## A. SCOPE

This specification applies Internally driven piezo buzzer, L-KLS3-PB-16\*14

#### **B. SPECIFICATION**

No.	ltem	Unit	Specification	Condition
1	Oscillation Frequency	KHz	$4.0 \pm 0.5$	
2	Operating Voltage	VDC	3~16	
3	Rated Voltage	VDC	12	
4	Current Consumption	mA	MAX. 20	at Rated Voltage
5	Sound Pressure Level	dB	MIN. <mark>85</mark>	at 10cm at Rated Voltage
6	Tone/Pulse Rate		Single	
7	Operating Temperature	°C	-40 ~ +85	
8	Storage Temperature	°C	-40 ~ +105	
9	Dimension	mm	Ф15.4x H13.8	See appearance drawing
10	Weight (MAX)	gram	1.5	
11	Housing Material		PPO(Black)	
12	Leading Pin		Tin Plated Brass(Sn)	See appearance drawing
13	Environmental Protection Regulation		RoHS	

# C. APPEARANCE DRAWING





KLS

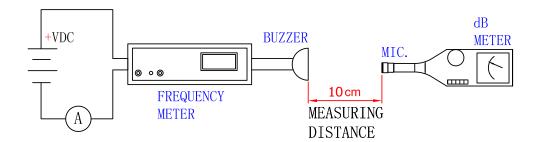
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## D.TESTING METHOD Standard Measurement conditions

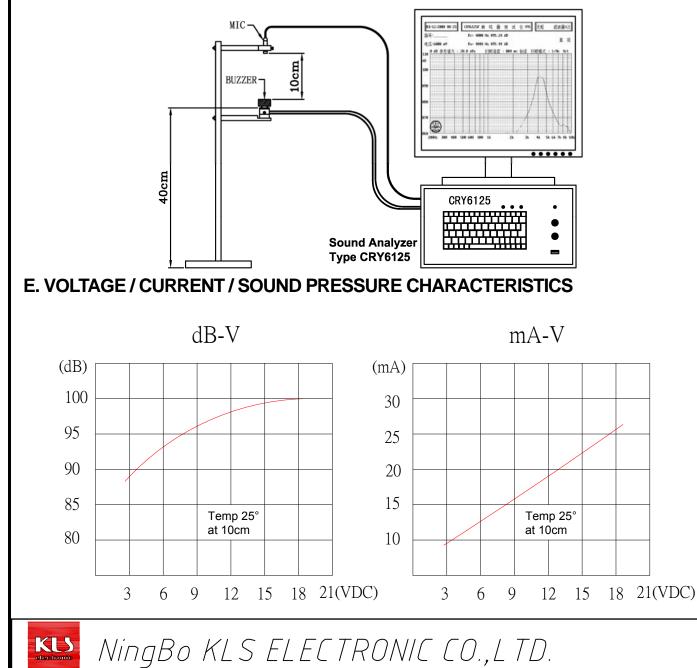
Temperature:25±2°C Humidity:45-65%

## Acoustic Characteristics:

The oscillation frequency, current consumption and sound pressure are measured by the measuring instruments shown below



In the measuring test, buzzer is placed as follows:



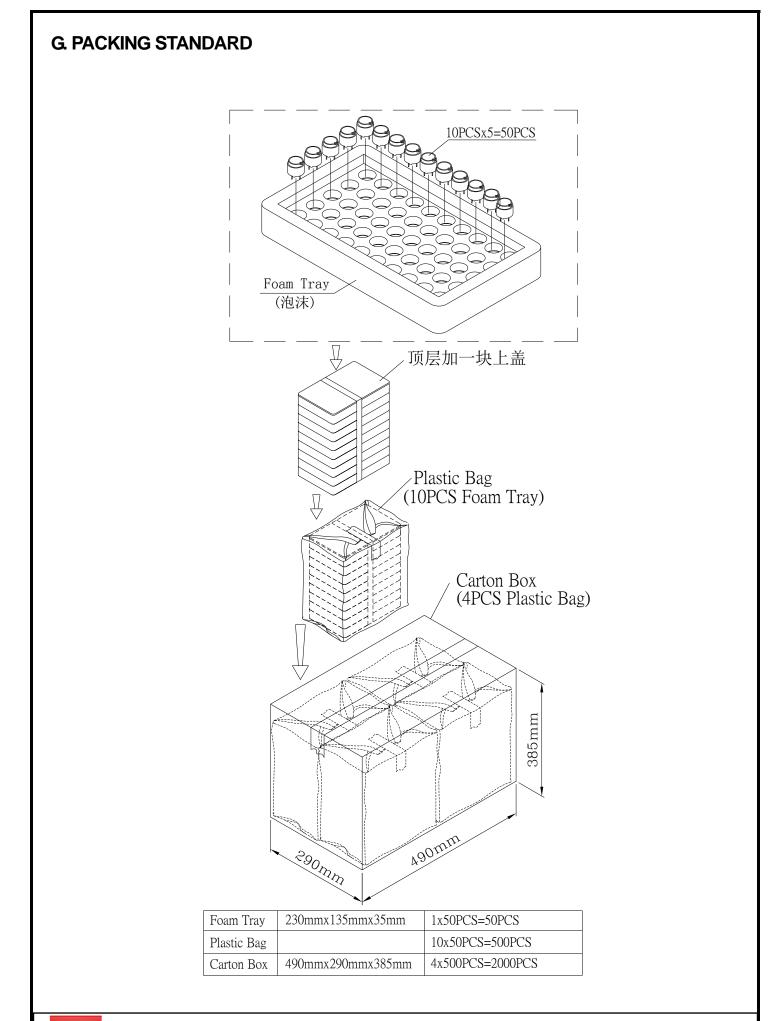
#### F. RELIABILITY TEST

NO.	ITEM	TEST CONDITION AND REQUIREMENT		
	Ligh Tomporture	After being placed in a chamber with 95±2°C for 96 hours and then		
1	High Temperature	being placed in normal condition for 2 hours.		
	Test (Storage)	Allowable variation of SPL after test: ±10dB.		
	Low Temperature	After being Placed in a chamber with -50±2°C for 96 hours and then		
2	Test (Storage)	being placed in normal condition for 2 hours.		
		Allowable variation of SPL after test: ±10dB.		
_	Humidity Test	After being Placed in a chamber with 90-95% R.H. at 40±2°C for 96		
3		hours and then being placed in normal condition for 2 hours.		
		Allowable variation of SPL after test: ±10dB.		
	Temperature Cycle Test	The part shall be subjected to 5 cycles. One cycle shall be consist of :		
		+85℃		
		+25°C +25°C		
4				
		-40°C		
		$\begin{array}{ c c c c c c c c } \hline 0.5 & 0.5 & 0.5 & 0.5 & 0.5 & 0.5 & 0.5 & 0.5 \\ \hline 0.5 & 0.5$		
		3hours		
		Allowable variation of SPL after test: ±10dB.		
5	Dream Test	Drop on a hard wood board of 4cm thick, any directions ,6 times,		
5	Drop Test	at the height of 75cm . Allowable variation of SPL after test: ±10dB.		
	Vibration Test	After being applied vibration of amplitude of 1.5mmwith 10 to 55 Hz band of vibration frequency to each of 3 perpendicular directions for		
6		2 hours.		
		Allowable variation of SPL after test: ±10dB.		
	Solderability Test	Lead terminals are immersed in rosin for 5 seconds and then		
7		immersed in solder bath of $+300\pm5^{\circ}$ C for $3\pm1$ seconds.		
/		90% min. lead terminals shall be wet with solder		
		(Except the edge of terminals).		
	Terminal Strength	The force of 9.8N(1.0kg) is applied to each terminal in axial direction for		
8	Pulling Test	10 seconds.		
	<u> </u>	No visible damage and cutting off.		
	ONDITION.			
	Test Condition :	a) Temperature : +5 ~ +35°C b) Humidity : 45-85% c) Pressure : 860-1060mbar		
	一般测试条件 :	a) 温度:+5~+35℃ b) 湿度:45-85% c) 气压:860-1060mbar		
	t Test Condition :	a) Temperature : +25 ± 2°C b) Humidity : 60-70% c) Pressure : 860-1060mbar		

争议时测试条件 : a) 温度:+25±2℃ b) 湿度:60-70% c) 气压:860-1060mbar



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